

	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
0	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100



COMPOSITION OF ISOMALT[®]-COATING SUSPENSIONS

COMPOSITION OF ISOMALT[®]-COATING SUSPENSIONS 60 °C, 75% DS

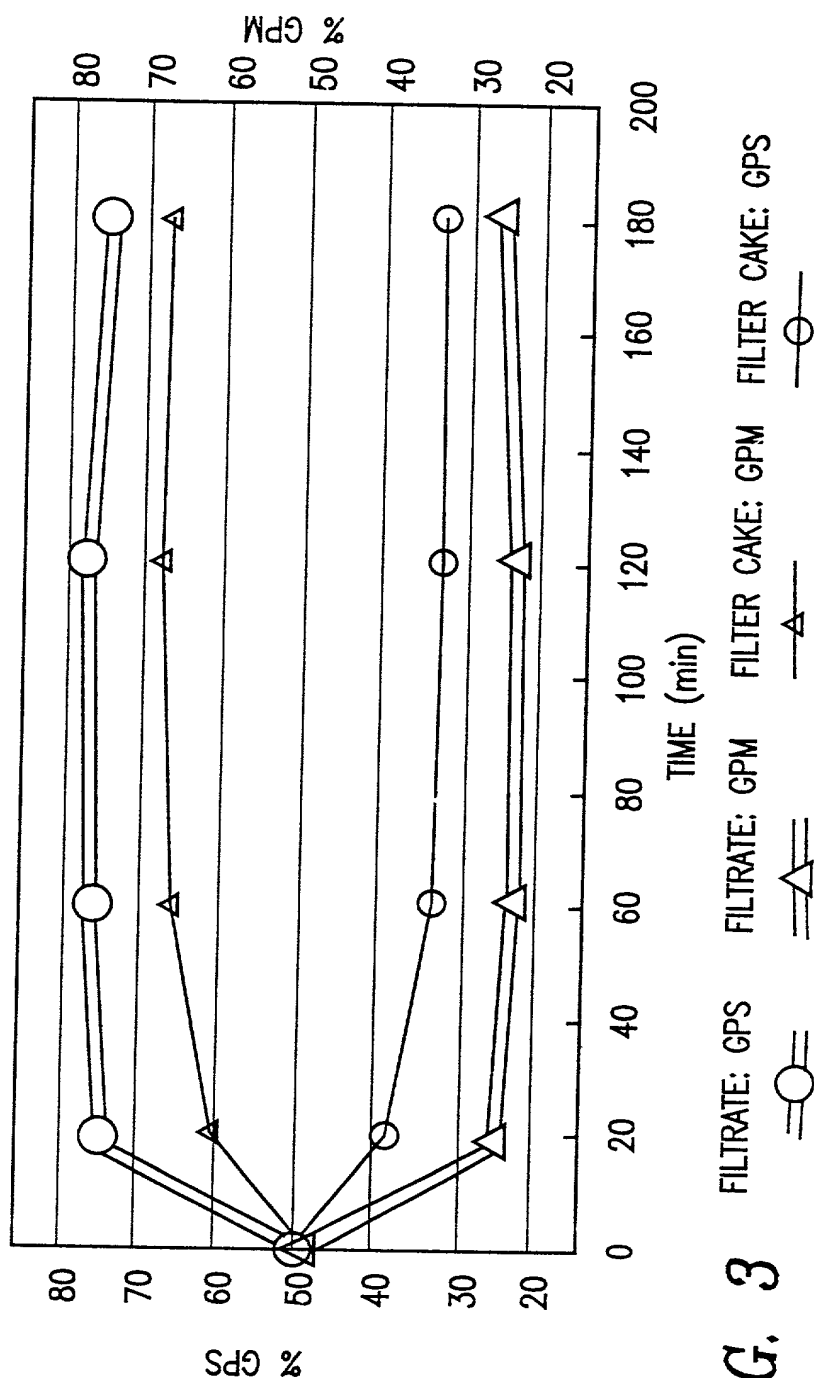
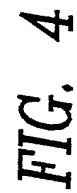


FIG. 3

	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
0	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100



COMPOSITION OF ISOMALT[®]-COATING SUSPENSIONS 50 °C, 70% DS

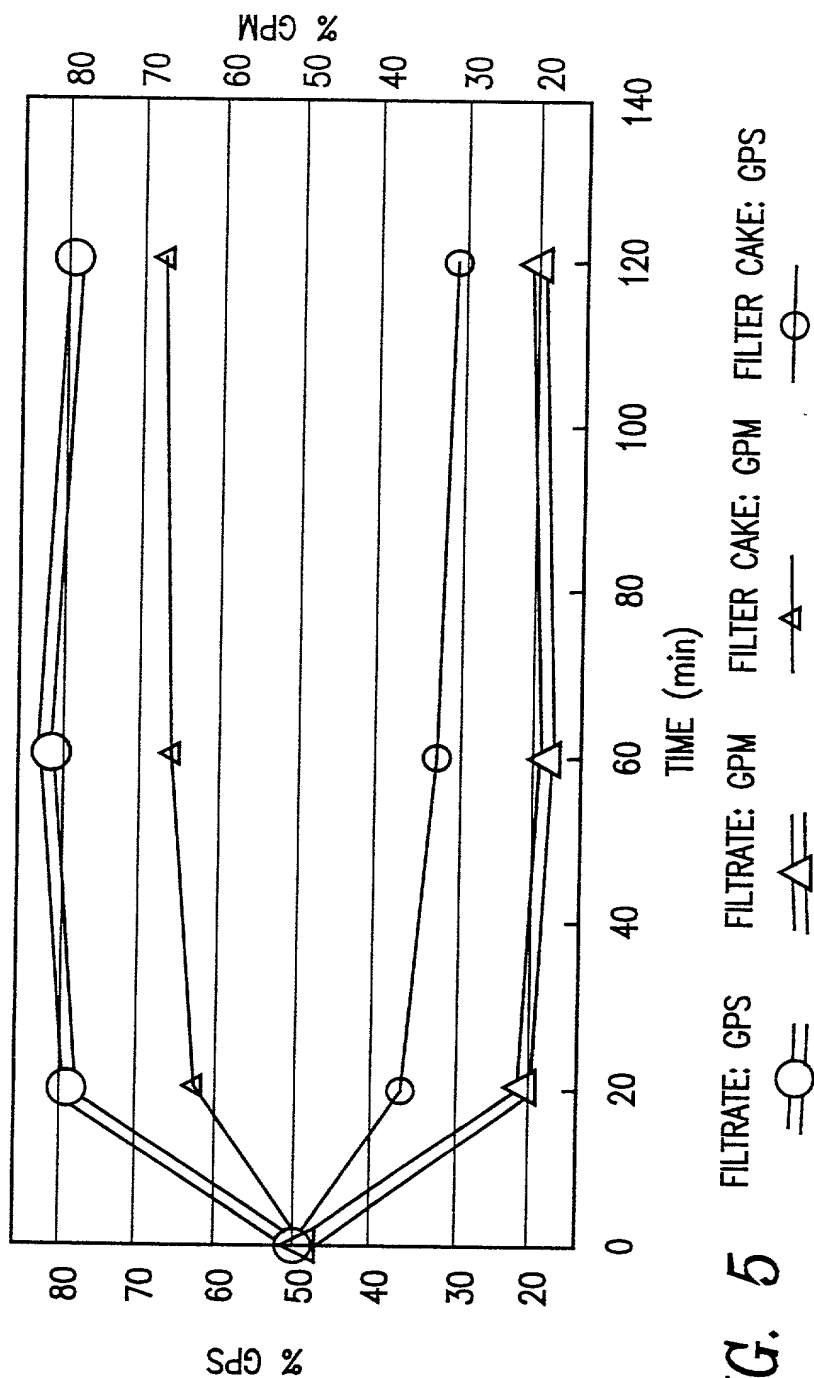


FIG. 5

SOLUBILITY OF ISOMALT^R IN WATER (g/100 g SOLUTION)

TEMPERATURE (°C)	ISOMALT ®
0	8.5
2	10.1
4	11.7
6	13.3
8	14.9
10	16.5
12	18.1
14	19.7
16	21.3
18	22.9
20	24.5
22	26.0
24	27.6
26	29.2
28	30.8
30	32.4
32	34.0
34	35.6
36	37.2
38	38.8
40	40.4
42	42.0
44	43.6
46	45.2
48	46.8
50	48.4
52	50.0
54	51.6
56	53.2
58	54.7
60	56.3
62	57.9
64	59.5
66	61.1
68	62.7
70	64.3
72	65.9
74	67.5
76	69.1
78	70.7
80	72.3

FIG. 6

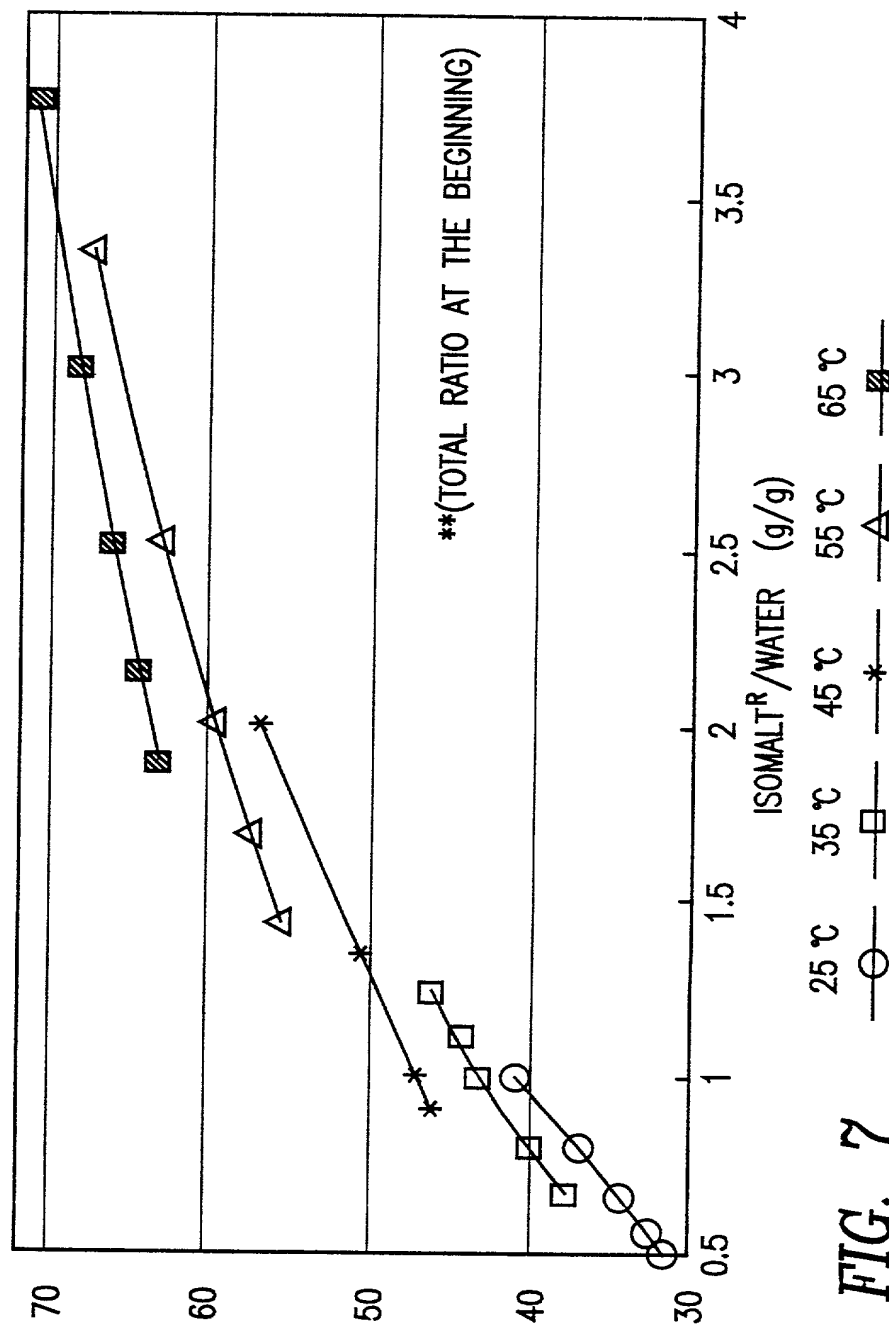
[illegible]

FIG. 7

COMPOSITION OF SATURATED "ISOMALT^R" SOLUTIONS RATIO (GPS/GPM)

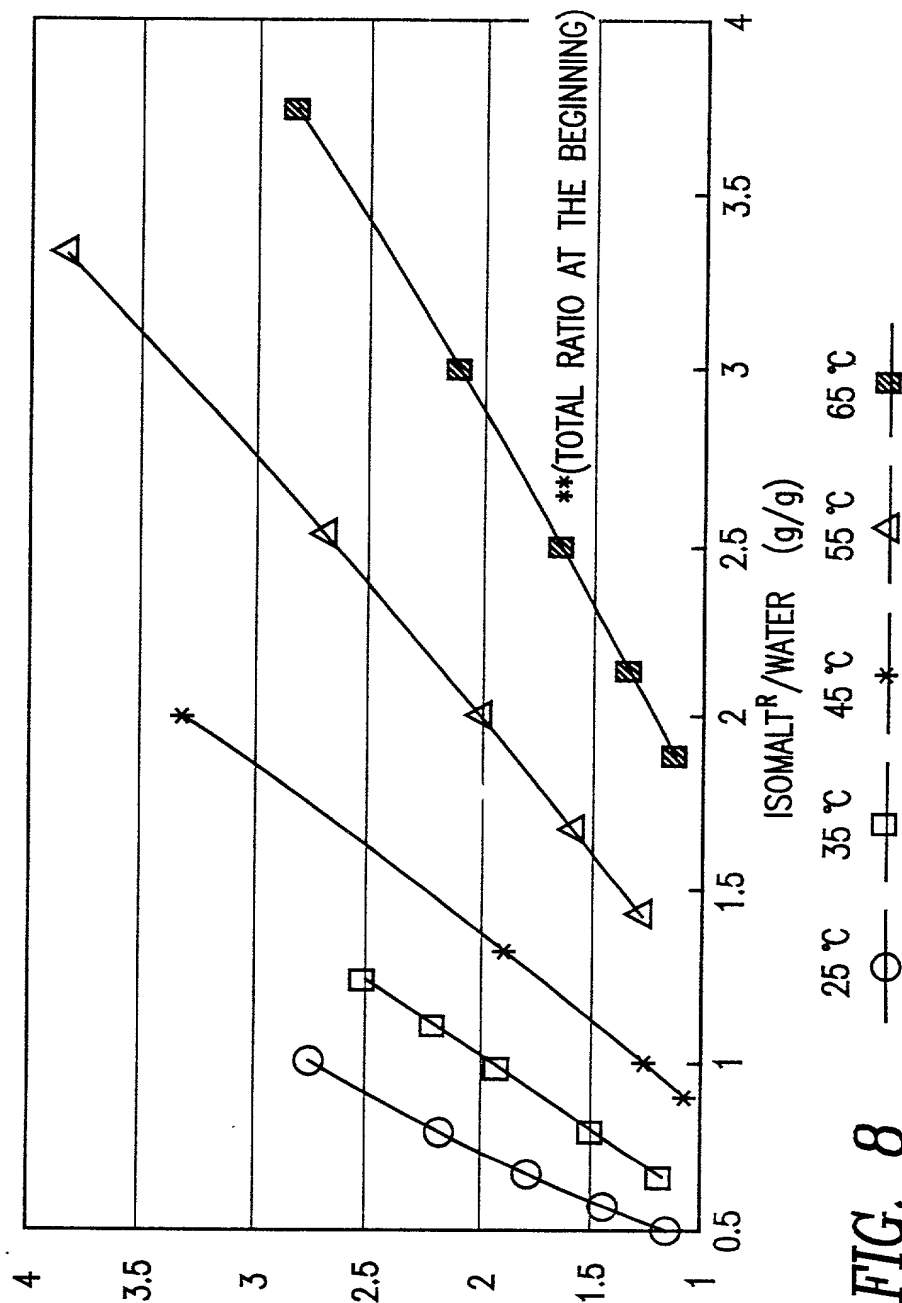


FIG. 8

DISSOLUTION KINETICS OF MODEL COMPRESSED MATERIALS
GPS-RICH FRACTION (80% GPS)
GPM-RICH FRACTION (86% GPS)

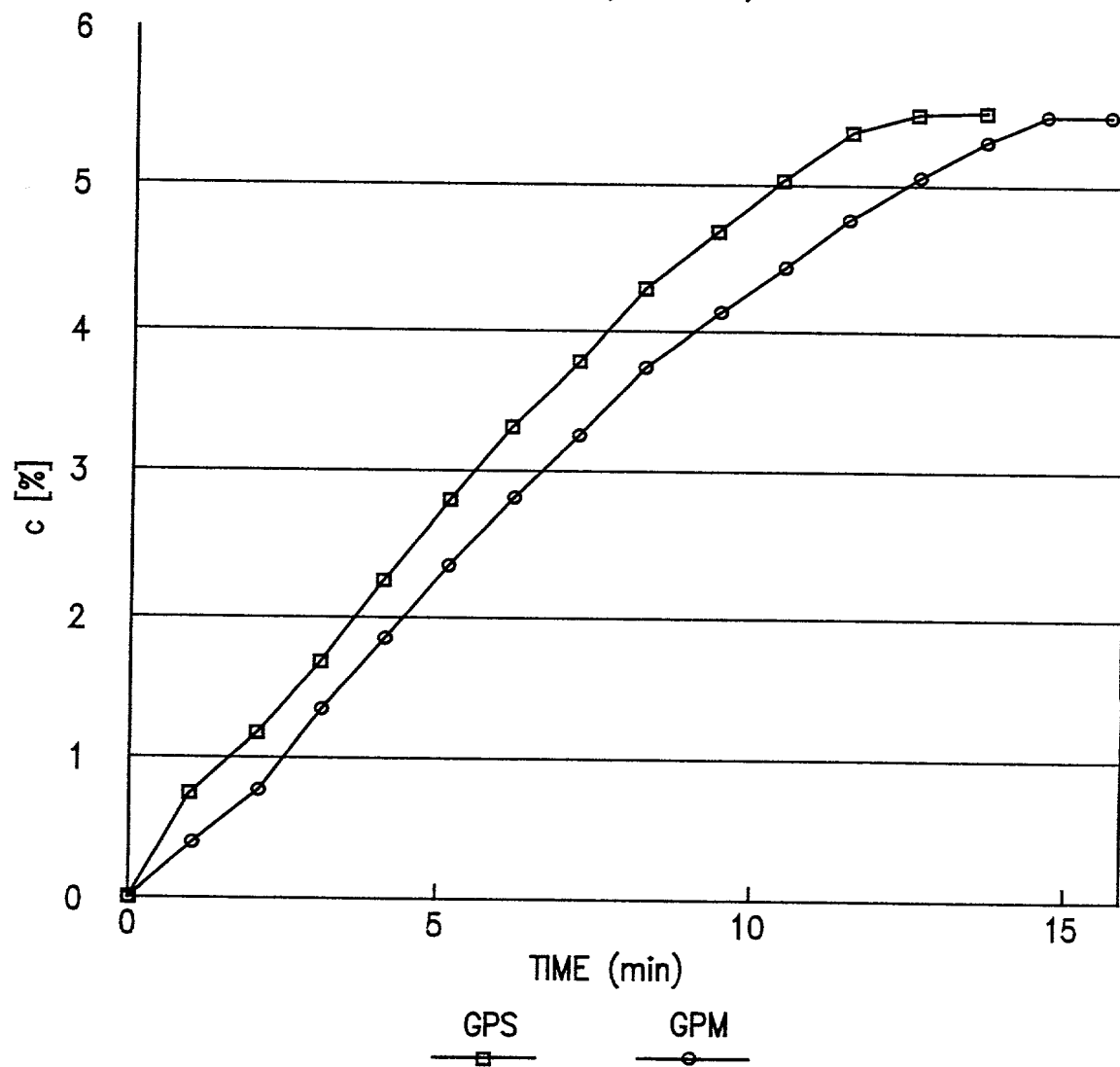


FIG. 9

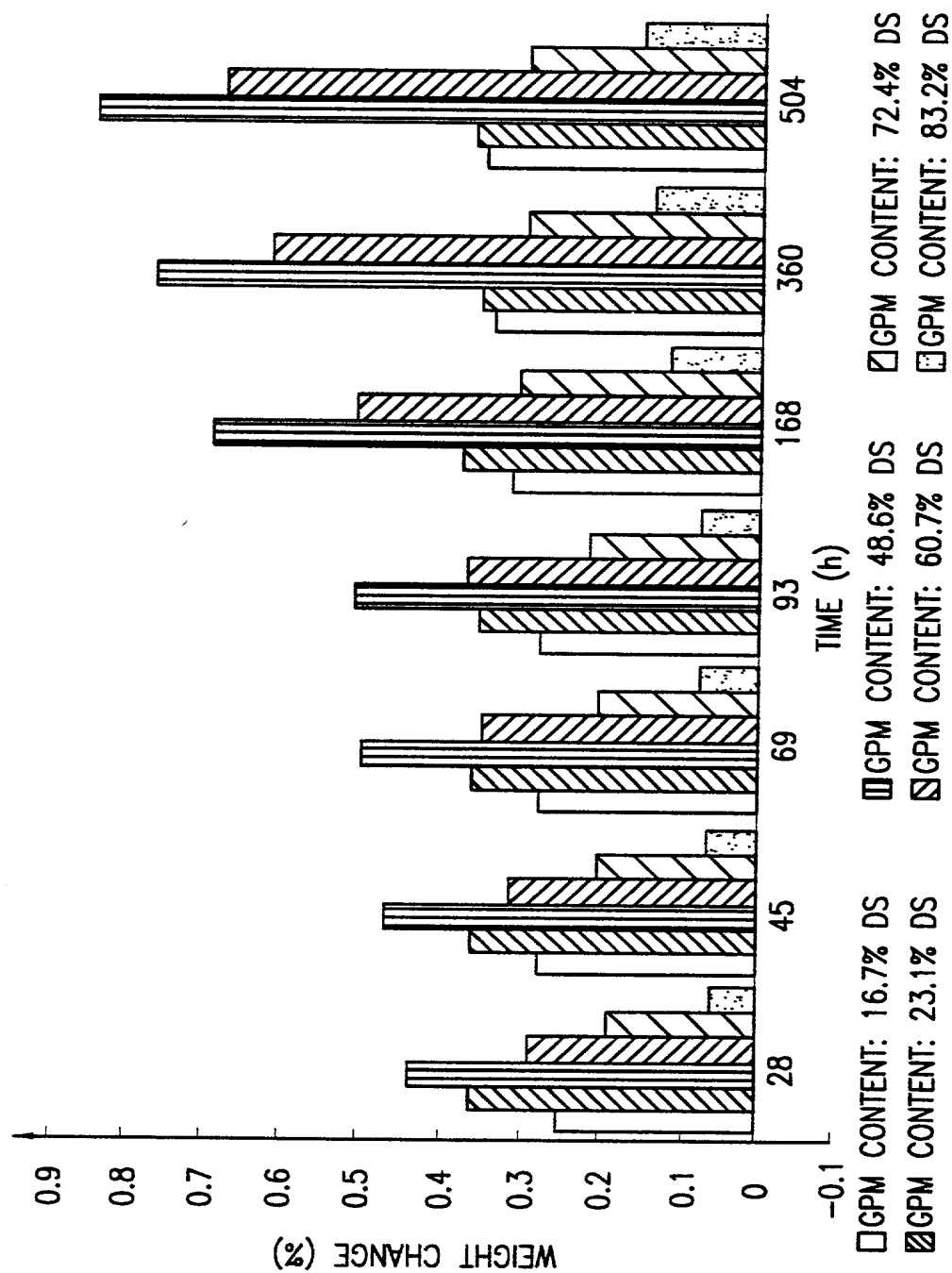


FIG. 10